

CAGE CODE 81205

THIS DOCUMENT IS:

CONTROLLED BY

ALL REVISIONS TO THIS DOCUMENT SHALL BE APPROVED  
BY THE ABOVE ORGANIZATION PRIOR TO RELEASE

PREPARED UNDER

- CONTRACT NO.  
 IR&D  
 OTHER

PREPARED ON

FILED UNDER

DOCUMENT NO. D-16925

MODEL ALL

TITLE QUALIFICATION OF SUBCONTRACTORS TO PERFORM STRUCTURAL BONDING  
ACCORDING TO BOEING STRUCTURAL BONDING SPECIFICATIONS

THIS IS A CORPORATE DOCUMENT. CHANGES REQUIRE COORDINATION WITH  
ALL BOEING COMPANIES AND SHALL BE MADE ONLY BY BOEING MATERIALS  
TECHNOLOGY-BCAG-RENTON

- THE INFORMATION CONTAINED HEREIN IS NOT PROPRIETARY
- THE INFORMATION CONTAINED HEREIN IS **PROPRIETARY** TO THE BOEING  
COMPANY AND SHALL NOT BE REPRODUCED OR DISCLOSED IN WHOLE OR  
IN PART OR USED FOR ANY DESIGN OR MANUFACTURE EXCEPT WHEN  
SUCH USER POSSESSES DIRECT, WRITTEN AUTHORIZATION FROM **THE  
BOEING COMPANY.**

### ORIGINAL RELEASE DATE

ISSUE NO.	TO	DATE
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ADDITIONAL LIMITATIONS IMPOSED ON THIS DOCUMENT  
WILL BE FOUND ON A SEPARATE LIMITATIONS PAGE.

PREPARED BY	Fred T. Hansman	3-8-60
CHECKED BY	A. E. White	3-25-60
	J. Gordon Siddons	3-24-60
	G. E. Hughes	3-29-60
SUPERVISED BY	L. Workman	3-11-60
APPROVED BY	Morton Kushner	3-14-60
	SIGNATURE	ORGN
		DATE

D0-6000-4540 ORIG. 12/87

# PDD Accountability

PDD No.	Release Date DD-MMM-YYYY	No. of Pgs	Disposition or Limited Release	Divisional Model
6-1	10-27-92	1	Incorporated in Rev. BD	ALL
6-2	08-19-99	1		ALL
6-3	08-19-99	1		ALL
6-4	08-19-99	1		ALL
6-5	09-29-99	1	Withdrawn from coordination	ALL
6-6	10-11-99	1	Superseded by 6-32	ALL
6-7	10-28-99	1	Superseded by 6-12	ALL
6-8	10-28-99	1	Superseded by 6-68	ALL
6-9	12-14-99	1	Superseded by 6-19	ALL
6-10	02-08-00	1	Canceled by PDD 6-22	ALL
6-11	09-27-00	1	Superseded by 6-60	ALL
6-12	10-13-00	1		ALL
6-13	10-13-00	2	Superseded by 6-15	ALL
6-14	12-21-00	1	Superseded by 6-23	ALL
6-15	03-13-01	1	Superseded by 6-37	ALL
6-16	04-19-01	1	Superseded by 6-31	ALL
6-17	07-19-01	1	Superseded by 6-25	ALL
6-18	10-24-01	1		ALL
6-19	01-18-02	1	Superseded by 6-22	ALL
6-20	01-25-02	1		ALL
6-21	01-09-02	1	Superseded by 6-30	ALL
6-22	06-03-02	1		ALL
6-23	06-10-02	1	Superseded by 6-38	ALL
6-24	07-08-02	1	Superseded by 6-58	ALL
6-25	08-02-02	1	Superseded by 6-26	ALL
6-26	01-24-03	1	Superseded by 6-52	ALL
6-27	02-24-03	1	Superseded by 6-48	ALL
6-28	03-20-03	1	Superseded by 6-70	ALL
6-29	05-09-03	1		ALL
6-30	06-27-03	1		ALL
6-31	08-04-03	1	Superseded by 6-33	ALL

ORIGINAL REL. DATE: 27-OCT-1992

LATEST REV. DATE: 08-AUG-2016



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# PDD Accountability

<b>PDD No.</b>	<b>Release Date DD-MMM-YYYY</b>	<b>No. of Pgs</b>	<b>Disposition or Limited Release</b>	<b>Divisional Model</b>
6-32	11-18-03	2	Superseded by 6-41	ALL
6-33	11-18-03	1	Superseded by 6-72	ALL
6-34	01-09-04	1		ALL
6-35	01-29-04	1	Superseded by 6-61	ALL
6-36	04-09-04	1		ALL
6-37	08-30-04	1		ALL
6-38	08-12-04	1	Superseded by 6-67	ALL
6-39	09-30-04	1	Superseded by 6-89	ALL
6-40	10-18-04	1		ALL
6-41	08-09-05	2	Superseded by 6-43	ALL
6-42	12-14-05	1	Superseded by 6-107	ALL
6-43	10-14-05	2	Superseded by 6-44	ALL
6-44	12-15-05	2	Superseded by 6-47	ALL
6-45	04-24-05	1		ALL
6-46	02-24-06	1		ALL
6-47	02-24-06	2		ALL
6-48	04-18-06	1		ALL
6-49	04-24-06	1	Superseded by 6-63	ALL
6-50	04-24-06	1	Superseded by 6-81	ALL
6-51	06-22-06	1	Superseded by 6-57	ALL
6-52	04-OCT-2006	1	Superseded by 6-76	ALL
6-53	15-NOV-2006	1	Superseded by 6-92	ALL
6-54	05-DEC-2006	1	Superseded by 6-75	ALL
6-55	11-JUN-2007	1	Superseded by 6-85	ALL
6-56	03-AUGUST	1	Superseded by 6-95	ALL
6-57	16-NOV-2007	1		ALL
6-58	21-DEC-2007	1		ALL
6-59	7-JAN-2008	1	Superseded by 6-71	ALL
6-60	22-JAN-2008	1		ALL
6-61	22-FEB-2008	1	Superseded by 6-101	ALL
6-62	21-MAY-2009	1	Superseded by 6-73	ALL

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# PDD Accountability

<b>PDD No.</b>	<b>Release Date DD-MMM-YYYY</b>	<b>No. of Pgs</b>	<b>Disposition or Limited Release</b>	<b>Divisional Model</b>
6-63	24-JUL-2008	1		ALL
6-64	24-JUL-2008	1	Superseded by 6-78	ALL
6-66	19-JAN-2009	1		ALL
6-67	09-FEB-2009	1	Superseded by 6-91	ALL
6-68	30-JUN-2009	1	Superseded by 6-69	ALL
6-69	10-AUG-2009	1		ALL
6-70	28-OCT-2009	1	Superseded by 6-79	ALL
6-71	09-NOV-2009	1		ALL
6-72	08-JAN-2010	1		ALL
6-73	27-JAN-2010	1		ALL
6-74	16-MAR-2010	1		ALL
6-75	24-MAR-2010	1		ALL
6-76	16-JUN-2010	1		ALL
6-77	22-MAR-2011		Superseded by 6-80	ALL
6-78	24-JUN-2011	1	Superseded by 6-94	ALL
6-79	21-JUL-2011	1	Superseded by 6-100	ALL
6-80	22-FEB-2011	1		ALL
6-81	06-MAR-2012	1	Superseded by 6-104	ALL
6-82	08-MAR-2012	1		ALL
6-83	18-APR-2012	1		ALL
6-84	22-MAY-2012	1		ALL
6-85	31-OCT-2012	1		ALL
6-86	15-AUG-2012	1	Superseded by 6-96	ALL
6-88	12-AUG-2012	1		ALL
6-89	4-FEB-2013	1	Superseded by 6-90	ALL
6-90	23-APR-2013	1	Superseded by 6-93	ALL
6-91	19-DEC-2013	1	Superseded by 6-97	ALL
6-92	22-MAY-2014	1		ALL
6-93	12-JUN-2014	1	Superseded by 6-97	ALL
6-94	10-JUL-2014	1		ALL BCA AND SUPPORTING
6-95	2-JUL-2014	1		NONE

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PDD Accountability

PDD No.	Release Date DD-MMM-YYYY	No. of Pgs	Disposition or Limited Release	Divisional Model
8-1	09-23-04	1	Superseded by 8-2	ALL BOEING PHILADELPHIA
8-2	02-04-05	1	Superseded by 8-3	ALL BOEING PHILADELPHIA
8-3	09-26-05	1		ALL BOEING PHILADELPHIA
8-4	15-JUNE-2010	1		CH 47/MH-47 AND DERIVATIVES
8-5	20-JAN-2011	1	Superseded by 8-3	ALL BDS PHILADELPHIA
8-6	04-JAN-2012	1		ALL BDS PHILADELPHIA



# PDD Accountability

<b>PDD No.</b>	<b>Release Date DD-MMM-YYYY</b>	<b>No. of Pgs</b>	<b>Disposition or Limited Release</b>	<b>Divisional Model</b>
9-1	05-02-01	1	Superseded by 9-2	BD&SG (KC-135, B52, E3A, 36)
9-2	09-19-01	1	Superseded by 9-3	BD&SG (KC-135, B52, E3A, 36)
9-3	04-24-02	1	Superseded by 9-22	BD&SG (KC-135, B52, E3A, 36)
9-4	01-23-03	1	Superseded by 9-18	KC-135
9-5	04-05-2007	1		ALL IDS-PS/W/H
9-6	26-SEP-2007	1	Superseded by 9-17	ALL IDS-PS/W/H
9-7	06-NOV-2008	1		IDS-WICHITA
9-9	13-SEP-2010	1		F/A-18
9-10	02-FEB-2011	1		ALL BDS
9-11	10-OCT-2012	1		ALL BDS
9-12	10-OCT-2012	1		ALL BDS
9-13	10-OCT-2012	1		ALL BDS
9-14	10-OCT-2012	1		ALL BDS
9-15	10-OCT-2012	1		ALL BDS
9-16	10-OCT-2012	1		ALL BDS
9-17	10-OCT-2012	1		ALL BDS
9-18	10-OCT-2012	1		ALL BDS
9-19	05-MAY-2013	1		ALL BDS- PS/W/H
9-20	08-AUG-2013	1		ALL BDS- PS/W/H
9-21	03-JUL-2014	1		ALL BDS- PS/W/H
9-22	03-JUL-2014	1	Superseded by 9-23	KC-135, B52, E3A, E6
9-23	21-SEP-2015	1		ALL BDS

ORIGINAL REL. DATE: 27-OCT-1992

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<p align="center"><b>PROCESS DOCUMENT DEPARTURE</b></p> <p>Implementation of this departure is:</p> <input checked="" type="checkbox"/> <b>OPTIONAL</b> -Implement at discretion of affected organization. <input type="checkbox"/> <b>MANDATORY</b> -Must be implemented as noted below.	ORIG D. E. Harden	PDD NUMBER	PROCESS DOCUMENT NO.
	SUPV S. J. Peterson	<b>9-17</b>	<b>D-16925</b>
	MFG T. L. Gesell	PAGE 1 of 1	<p align="center">PROCESS DOCUMENT TITLE</p> <p align="center"><b>QUALIFICATION OF SUBCONTRACTORS TO PERFORM STRUCTURAL BONDING ACCORDING TO BOEING STRUCTURAL BONDING SPECIFICATIONS</b></p>
	QUAL W. Y. Yaul		
MAT'L K. L. Johnson			
<p>REASON:</p> <p>Add Platinum Aerostructures for approval of BAC5514 and BAC5555 processing and autoclave D13187.</p>	ENGR APPROVAL J. J. Malnack		<u>10-OCT-2012</u> RELEASE DATE

SUBCONTRACTOR(S) AFFECTED	ON MODELS	MFG DEPTS OF DIV BELOW AFFECTED
PLATINUM AEROSTRUCTURES	<b>FL 1</b> ALL BDS-PS/W/H	NONE

**FL 1** Follow this hyperlink ([BDS-PS/W/H](#)) to determine the applicable models for this PDD.

**THIS PDD SUPERSEDES PDD 9-6**

Add Platinum Aerostructures to the list of approved subcontractors.

SUBCONTRACTOR	CLASS	PROCESS	QUALIFYING COMPANY	DATE	DIVISIONS APPROVING QUALIFICATION
Platinum Aerostructures 1200 East Highland Ave. Nevada, Missouri 64772	MM and H/C	BAC5514 BAC5555	BCAG BCAG	9/12/05	ALL
MAX. OPERATING					
AUTOCLAVE DESIGNATION	SIZE	PRES.	TEMP.	DATE	TYPE APPROVAL
D13187	9' x 18'	100 psi	355 F	9/12/05	D6-49327
AUTHORIZED DEVIATIONS AND/OR LIMITATIONS				DATE	APPROVING COMPANY
None				--	---